

# POPEX

## ADHESIVE FOR CORES

### DESCRIPTION

**POPEX** is an adhesive for cold sticking of sand cores and moulds. It is a paste of bright brown color.

### ACTION

**POPEX** gives sticking effect in sand moulds and cores when it is dried, therefore 3 to 5 hours are needed to achieve strong permanent bond.

### INSTRUCTIONS FOR USE

One surface of core or mould needed to be stick is covered with a thin layer of **POPEX** and it is pressed to the other surface. The gummed core or mould is left few hours that **POPEX** is dried.

### PACKING

**POPEX** is packed at 2 kg in each plastic tube which are placed in cartons at 20 kg each. The tubes had a conical hollow screw cap which can be cut to various diameters of the discharge opening. **POPEX** is packed in PVC buckets at net 20 kg as well.

### STORING AND TRANSPORT

**POPEX** should not freeze and it must not be exposed to direct sun light. Storage life of adhesive in the original packing is 120 days.

According to the European regulations for international road transport of dangerous goods, **POPEX** is not a dangerous substance.

### PROPERTIES

Physical state	brown paste without odor
Viscosity at delivery	12000 – 15000 cPs
Dry matter	71 % max